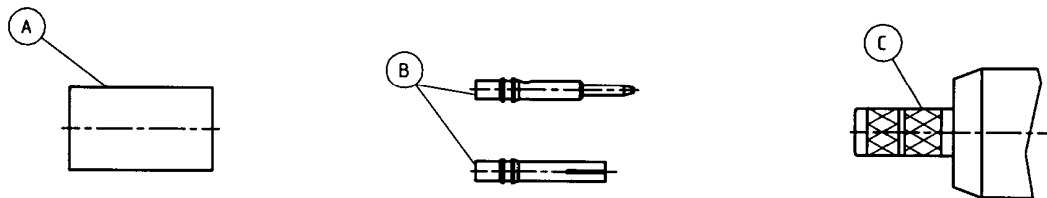


Assembly instruction Series SMB, SMC, SMS AD 24.11.99 4727/HUC No.3077

| | | | |
|--|--|---------------|---------------|
| Tools and materials required: Stanley-blade Scissors Crimp tool (see table below) | Straight connectors for flexible cable | | |
| | Cable entry: SUHNER Full-Crimp | | |
| This connector is supplied in 3 parts. | Suitable cables: (e.g.) | RG 178 B/U | RG 174/U |
| | Centre contact: | cavity 1 | cavity 1 |
| | Braid: | cavity A | cavity A |
| | Crimp tool: | 1, 2, A (red) | 1, 2, A (red) |



| | |
|--|---|
| | <p>Slide ferrule A onto cable. Prepare cable according to diagram. CAUTION: Do not damage braid, inner conductor and dielectric of cable!</p> |
| | <p>Push contact B over inner conductor of cable to abut dielectric and crimp.</p> |
| | <p>Splay out braid and insert cable in connector body C. Ensure that braid lies above the crimp neck. When cable dimension 2 is used Center-Pin has to snap in.</p> |
| | <p>Slide ferrule A over braid and crimp as close to connector body C as possible.</p> |

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



HUBER + SUHNER AG CH-9100 HERISAU

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