

Assembly instruction

Series MCX

AC	13.10.00
4728/GLS	

Nr.27316

Tools and materials required:

Stanley blade
Scissors
Crimp tool (see table below)

Suitable cables e.g.: Straight connectors for flexible cable

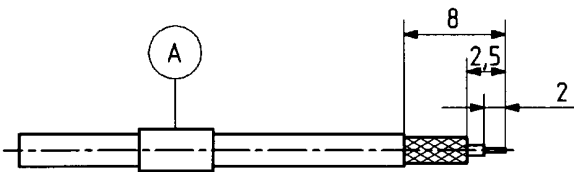
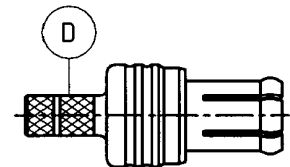
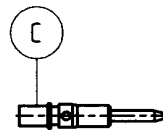
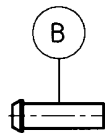
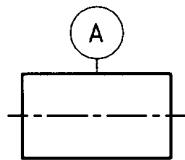
Cable entry : SUHNER Full-Crimp

Connector types : (e.g.)

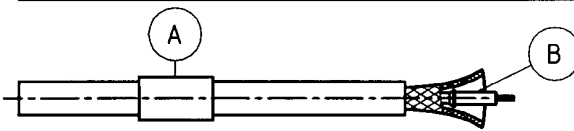
11 MCX 50-1-13		
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This connector
in 4 parts
is supplied

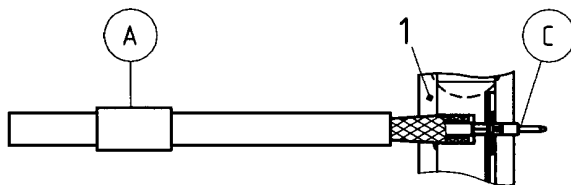
Suitable cables e.g.:	RG 178 B/U		
Centre contact :	cavity 1		
Braid :	cavity A		
Crimp tool :	1,2,A (red)		



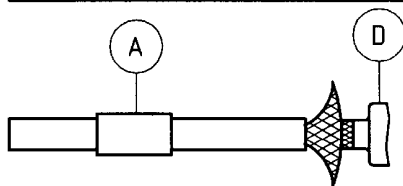
Slide ferrule A onto cable.
Strip cable according to diagram.
CAUTION: Do not damage braid, dielectric
and inner conductor of cable!



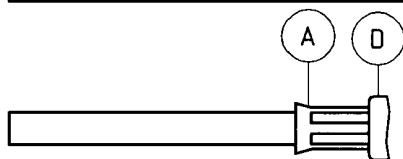
Splay out braid;
slide ferrule B over cable dielectric.



Push contact C over inner conductor
of cable to cable dielectric
and crimp with cavity 1 .



Insert cable in connector body D.
Push ferrule B into connector body C.
Make sure that braid lies over the crimp neck.



Slide ferrule A over braid and crimp
as close as possible to connector body D.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F.lead.assembly on your behalf. We mount your connectors on cables at economic prices!Please contact our representative for further details of this service



HUBER + SUHNER

CH-9100 HERISAU

Deutscher Text: siehe Rückseite